

5/22

DART AEROSPACE LTD	Work Order:	23402
Description: Strut 04.09.27 E <del>04.09.27</del> 04.09.27	Part Number:	D2565-209
Drawing: D2565 Rev.01 D2638 Rev. A	Qty:	10
RFI 04.06		

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	PF	05.05.20	10
2	METAL	Punch 304/316/318-2B Seamless Tubing, 3/4" O.D. x 0.049" wall to length as per Dwg D2565 using DT 8313 Batch M1700	AB	05-05-29-0	
3	METAL	Deburr	SB	05/05/30	10
4	QC	Inspect Level 5	Z	05-05-30	10
5	FINISHING	Powder Coat White (Ref 4.3.5.2) as per QSI 005 4.3	M	05 05 31	10
6	QC	Inspect Level 3	ml	05-06-01	10
7	STORES	Bag and Tag	ml	05-06-01	10
8	EXPEDITING	Inspect Level 21 Close W/O Cost / Part 8,095.45 05/06/03 (10)	PF	05.06.08	10

7.6J

Rev	Date	Change	Revised By	Approved
A	97.01.14	New Issue	KS	
B	98.10.29	Updated material, drawing revision	KS	
C	99.06.16	Re-format, Added Inspection	DM	
D	01.06.04	Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21	EC	EZ

RELEASED

EZ 01-06-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr.	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

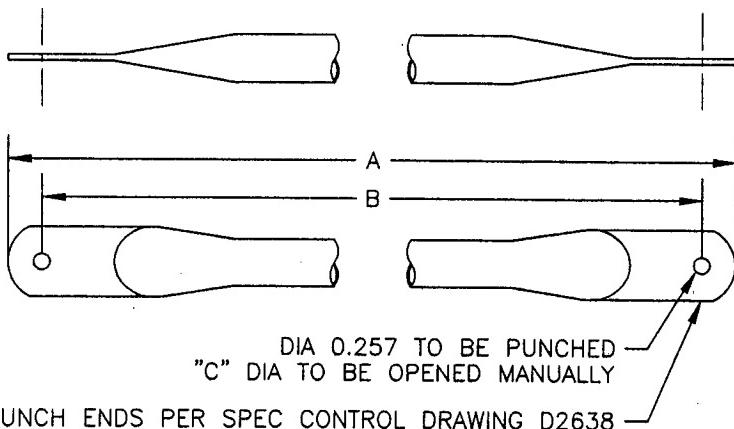
NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



ONE COPY ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. E
		D2565	SHEET 1 OF 1
DATE		TITLE	SCALE
04.05.05		STRUT	1:3
A	96.05.03	NEW ISSUE	
B	97.03.15	CORRECT D2565-111 DIM. A	
C	98.10.05	UPDATED MATERIAL NOTE (TSR A603)	
D	02.06.05	ADD -3XX PARTS; ADD FINISH	
E	04.05.05	ADD D2565-401-411; RMV ANGLE D	

RELEASED  
04.05.05



PART #	A	B	DIA C
D2565-101	20.52	19.72	0.316
D2565-103	18.21	17.41	0.316
D2565-105	20.19	19.39	0.316
D2565-107	13.43	12.63	-
D2565-109	12.31	11.51	-
D2565-111	13.65	12.85	-
D2565-201	22.79	22.00	0.316
D2565-203	20.75	19.95	0.316
D2565-205	21.22	20.42	0.316
D2565-207	16.07	15.27	-
D2565-209	15.16	14.36	-
D2565-211	14.14	13.34	-
D2565-301	27.03	26.23	0.316
D2565-303	25.34	24.54	0.316
D2565-305	23.73	22.93	0.316
D2565-307	20.86	20.06	-
D2565-309	20.17	19.37	-
D2565-311	16.30	15.50	-
D2565-401	18.29	17.49	0.316
D2565-403	15.64	14.84	0.316
D2565-405	19.45	18.65	0.316
D2565-407	10.79	9.99	-
D2565-409	9.34	8.54	-
D2565-411	13.81	13.01	-

SHOP COPY

RETURN TO  
ENGINEERING

INVENTORY COPY

SUBMIT TO ENGINEER

NOTICE

WORK ORDER

No 23402

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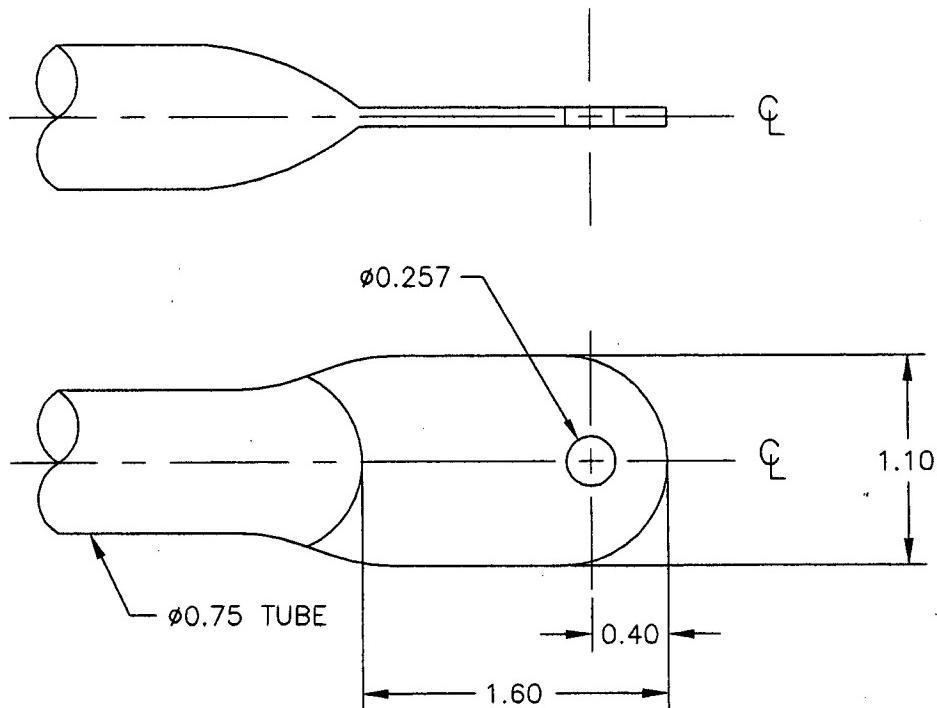
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DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED MM	APPROVED JF	DRAWING NO. D2638	REV. A SHEET 1 OF 1
DATE 98.04.28		TITLE PUNCH DT8117 SPEC CONTROL	SCALE 1:1
A	98.04.28	NEW ISSUE	

RELEASED  
98/05/05 KE

## SPECIFICATION CONTROL DRAWING FOR PUNCH DT8117



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SUBJECT TO CHANGE  
WITHOUT NOTICE

WORK ORDER  
NO. 23402

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

May 20, 2005  
09:59 am

Work Order No	:	0023402	Department Code:
Project Name	:	D2565-209	Burden Flags : NNNNNNN
Project For	:	WK522	WO Status : Open
Work Order Type	:	Main	Invoice State : Not Invoiced
Main WO Number	:		Invoice Date :
House Part Number	:	D2565-209	Invoice Number :
Description	:	Strut	Invoice Amount : 0.00
Manufactured	:	Yes	
Amount Req'd	:	10	
Amount Done	:	0	Order Entry No :
Start Date	:	05-20-05	OE Value : 0.00
Est Finish Date	:	06-02-05	
Act Finish Date	:		Est Mark Up : 0.000%
Drawings Reqd	:	No	Actual Mark Up : 0.000%
Ok for Approval	:		
Approval Rec'd	:		\$0 Posted to Finished Goods

	Estimated	/	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
<hr/>		<hr/>	<hr/>	<hr/>	<hr/>	<hr/>
Burden	:	0.00	0.00	0.00		
<hr/>		<hr/>	<hr/>	<hr/>	<hr/>	<hr/>
Total Cost	:	0.00	0.00	0.00		
Mark up	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	:	0.00
Profits/(Loss)	:	0.00